

***M-2007***

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## **PARTS LIST**

Published in June '99  
3AX70770

***M-2007***

## NOTE

1. Indicate parts number and machine model when placing an order.

|     |              |            |               |       |          |
|-----|--------------|------------|---------------|-------|----------|
| eg. | Parts Number | Parts Name | Machine Model | Cycle | Quantity |
|     | 3AX04020     | TOP COVER  | M-2007        | 60Hz  | 1        |

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

|     |              |            |              |                             |
|-----|--------------|------------|--------------|-----------------------------|
| eg. | Parts Number | Parts Name | Parts Number | Parts Name                  |
|     | 3AX27020     | WIRE, MAIN | •J5080300    | RECEPTACLE, PHDR-30VS (JST) |
|     |              |            | •J5080160    | RECEPTACLE, PHDR-16VS (JST) |

- Parts with "●" indicates the service parts.

4. See the last page of this parts list for the classification of the screws in the illustrations.

Parts List

M-2007

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FIG. 1 EXTERIOR COVERS

3AX

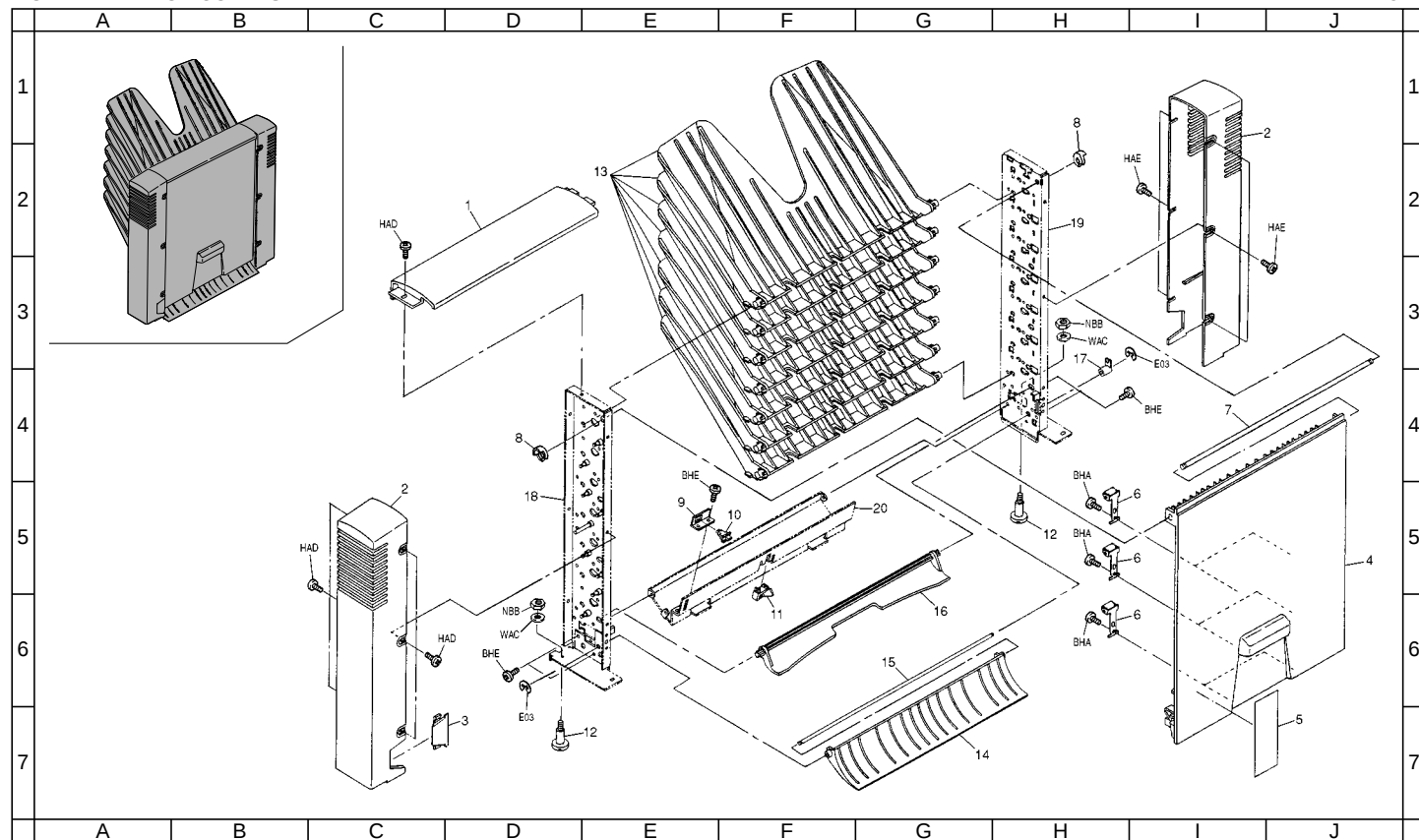


FIG. 1 EXTERIOR COVERS

| SP | Ref. No. | Part. No. | Description                      | Quantity<br>USA(120V) |
|----|----------|-----------|----------------------------------|-----------------------|
| ●  | 1        | 3AX04020  | TOP COVER                        | 1                     |
| ●  | 2        | 3AX04010  | COVER,SIDE                       | 2                     |
| ●  | 3        | 3AX04080  | COVER,CORD HOLE                  | 1                     |
| ●  | 4        | 3AX04030  | COVER,VERTICAL CONVEYING         | 1                     |
| ●  | 5        | 3AX05020  | LABEL,JAM                        | 1                     |
| ●  | 6        | 3AX00020  | PULLEY CONVEYING ASS'Y           | 6                     |
| ●  | 7        | 3AX02100  | SHAFT,VERTICAL CONVEYING FULCRUM | 1                     |
| ●  | 8        | 34806150  | STOPPER 5                        | 2                     |
| ●  | 9        | 3AX02120  | MOUNT,RELEASE SWITCH             | 1                     |
| ●  | 10       | 35927420  | SWITCH,SIZE                      | 1                     |
| ●  | 11       | 68727110  | SWITCH,DUPLEX EJECT              | 1                     |
| ●  | 12       | 3AX02130  | PIN,POSITIONING                  | 2                     |
| ●  | 13       | 3AX04040  | BIN,EJECT                        | 7                     |
|    | 14       | 3AX08080  | LOWER GUIDE,ADMISSION            | 1                     |
|    | 15       | 3AX08100  | SHAFT,ADMISSION GUIDE            | 1                     |
|    | 16       | 3AX08090  | UPPER GUIDE,ADMISSION            | 1                     |
|    | 17       | 3AX08110  | LEVER,ADMISSION SOLENOID         | 1                     |
|    | 18       | 3AX02010  | FRONT FRAME                      | 1                     |
|    | 19       | 3AX02020  | REAR FRAME                       | 1                     |
|    | 20       | 3AX02060  | STAY,FRAME                       | 1                     |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the service parts.

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FIG. 2 PAPER CONVEYING SECTION 1

| SP | Ref. No. | Part. No. | Description                     | Quantity<br>USA(120V) |
|----|----------|-----------|---------------------------------|-----------------------|
|    | 1        | 3AX02040  | UPPER REINFORCEMENT,EJECT BIN   | 1                     |
|    | 2        | 3AX02030  | REINFORCEMENT,EJECT BIN MIDDLE  | 6                     |
|    | 3        | 3AX02050  | LOWER REINFORCEMENT,EJECT BIN   | 1                     |
| ●  | 4        | 63212210  | STATIC ELIMINATOR,EJECT         | 7                     |
| ●  | 5        | 3AX00010  | PULLEY EJECT ASS'Y              | 14                    |
| ●  | 6        | 3AX04050  | COVER,PHOTO SENSOR              | 1                     |
|    | 7        | 78728060  | PHOTO-SENSOR PCB                | 1                     |
|    | 8        | 3AX08130  | GUIDE,EJECT                     | 7                     |
|    | 9        | 3AX02080  | LEVER,OVERFLOW                  | 7                     |
| ●  | 10       | 3AX02090  | CAM,DETECTION SWITCH            | 7                     |
|    | 11       | 3AX02140  | MOUNT,LED                       | 1                     |
| ●  | 12       | 78728050  | INFRARED RAYS LED PCB           | 1                     |
|    | 13       | 3AX22020  | MOUNT,MOTOR                     | 1                     |
| ●  | 14       | 3AX27050  | MOTOR,MAIN                      | 1                     |
|    | 15       | M2109210  | LOCKING WIRE SADDLE,LWS-8S-2.5W | 1                     |
|    | 16       | M2107120  | BINDING BAND SG-130             | 3                     |
|    | 17       | M2607010  | BINDING BAND,PLT1M              | 2                     |
|    | 18       | M2104240  | EDGING,EDS-1208U                | 1                     |
|    | 19       | 3AX02110  | MOUNT,DETECTION SWITCH          | 1                     |
|    | 20       | 3AX02070  | MOUNT,SOLENOID                  | 1                     |
| ●  | 21       | 3AX27030  | SOLENOID,SHIFT                  | 6                     |
| ●  | 22       | 3AX08120  | SPRING,SOLENOID                 | 6                     |
|    | 23       | M2105730  | MINIATURE CLAMP,UAMS-07-0       | 6                     |
| ●  | 24       | 3AX28010  | BOX PCB                         | 1                     |
| ●  | 25       | 3AX27061  | IC,MAIN PCB(C P U)              | 1                     |
|    | 26       | 3AX27010  | WIRE,JUNCTION                   | 1                     |
|    | 27       | M1203490  | STRAIN RELEASE BUSHING,SR-7K-2  | 1                     |
|    | 28       | 3AX26010  | MOUNT,SIGNAL WIRE               | 1                     |
| ●  | 29       | 35327400  | SWITCH,FEED                     | 7                     |
|    | 30       | M2104260  | EDGING,EDS-0607U(KITAGAWA)      | 3                     |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the service parts.

FIG. 3 PAPER CONVEYING SECTION 2

3AX

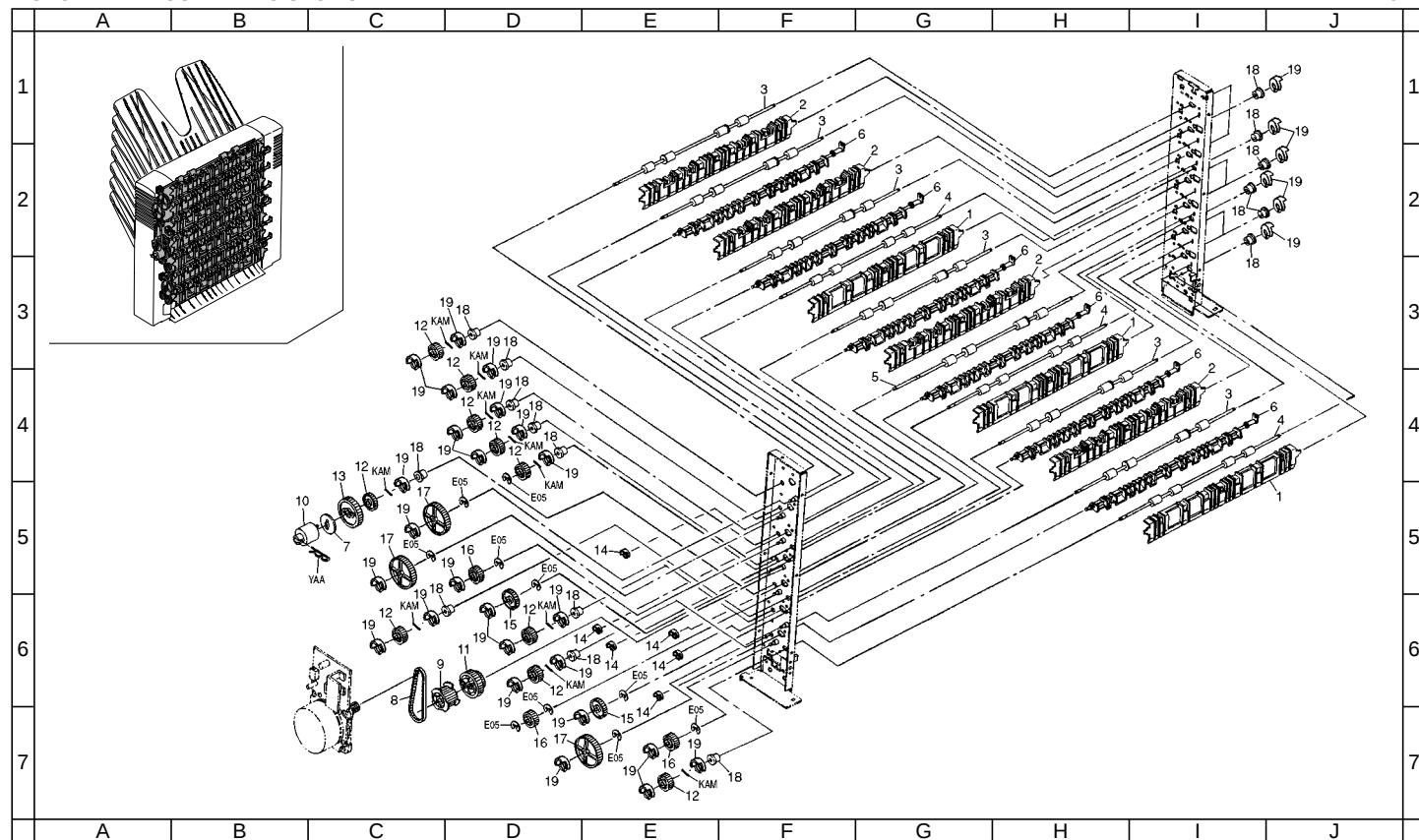


FIG. 3 PAPER CONVEYING SECTION 2

| SP | Ref.<br>No. | Part. No. | Description                 | Quantity<br>USA(120V) |
|----|-------------|-----------|-----------------------------|-----------------------|
|    | 1           | 3AX08010  | GUIDE A,CONVEYING           | 3                     |
|    | 2           | 3AX08020  | GUIDE B,CONVEYING           | 4                     |
| ●  | 3           | 3AX08030  | ROLLER A,EJECT              | 6                     |
| ●  | 4           | 3AX08040  | ROLLER,CONVEYING            | 3                     |
| ●  | 5           | 3AX08050  | ROLLER B,EJECT              | 1                     |
|    | 6           | 3AX08060  | CLAW,FEED SHIFT             | 6                     |
|    | 7           | 3AX22030  | JOINT,TORQUE LIMITER        | 1                     |
| ●  | 8           | 3AX22050  | BELT P2M160                 | 1                     |
| ●  | 9           | 3AX22060  | PULLEY 39,DRIVE             | 1                     |
| ●  | 10          | 3AX22070  | TORQUE LIMITER 1000         | 1                     |
| ●  | 11          | 3AX22080  | GEAR 39/25                  | 1                     |
| ●  | 12          | 3AX22090  | GEAR 25,DRIVE               | 10                    |
| ●  | 13          | 18312270  | GEAR 39,EJECT DRIVE         | 1                     |
| ●  | 14          | 34806140  | STOPPER 4                   | 6                     |
| ●  | 15          | 72920370  | GEAR 30,FIXING UNIT COUPLER | 2                     |
| ●  | 16          | 66018180  | GEAR 26,SPIRAL ROLLER       | 3                     |
| ●  | 17          | 63122190  | GEAR 46,DRIVE               | 3                     |
| ●  | 18          | 73210450  | BUSH, 6                     | 20                    |
| ●  | 19          | 34806150  | STOPPER 5                   | 35                    |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the service parts.

3AX



FIG. 4 WIRING SECTION

| SP | Ref. No. | Part. No. | Description                     | Quantity<br>USA(120V) |
|----|----------|-----------|---------------------------------|-----------------------|
|    |          | 3AX27020  | WIRE,MAIN                       | 1                     |
|    | 1        | •J5080300 | RECEPTACLE,PHDR-30VS(JST)       | 1                     |
|    | 2        | •J5080160 | RECEPTACLE,PHDR-16VS(JST)       | 1                     |
|    | 3        | •J0450030 | PLUG,DF3-3S-2C(HIROSE)          | 1                     |
|    | 4        | •J0150070 | RECEPTACLE,175778-7(AMP)        | 2                     |
|    | 5        | •M0207000 | BINDING BAND,KB-100-1           | 12                    |
|    | 6        | •J0241020 | PLUG SM 2P,SMP-02V-BC           | 8                     |
|    | 7        | •J5003050 | RECEPTACLE,PHNR-05C-H(JST)      | 1                     |
|    | 8        | •J0150030 | RECEPTACLE,175778-3(AMP)        | 7                     |
|    | 9        | •J5080900 | SOCKET,BPHD-002T-P0.5(JST)      | 45                    |
|    | 10       | •J0150900 | CONTACTOR,175161-1(AMP)         | 35                    |
|    | 11       | •J0250910 | SOCKET NH,BHF-001T-0.8BS        | 16                    |
|    | 12       | •J0450900 | SOCKET,DF3-2428SC(HIROSE)       | 3                     |
|    | 13       | •J5016050 | CASE,BU05P-TR-PC-H(JST)         | 1                     |
|    |          | 3AX27040  | LOWER JUNCTION WIRING,CONVEYING | 1                     |
|    | 14       | •M0207000 | BINDING BAND,KB-100-1           | 1                     |
|    | 15       | •J5003050 | RECEPTACLE,PHNR-05C-H(JST)      | 1                     |
|    | 16       | •J0150020 | RECEPTACLE,175778-2(AMP)        | 1                     |
|    | 17       | •J0450030 | PLUG,DF3-3S-2C(HIROSE)          | 1                     |
|    | 18       | •J0450900 | SOCKET,DF3-2428SC(HIROSE)       | 3                     |
|    | 19       | •J0150900 | CONTACTOR,175161-1(AMP)         | 2                     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the service parts.

FIG. 5 ACCESSORY

3AX

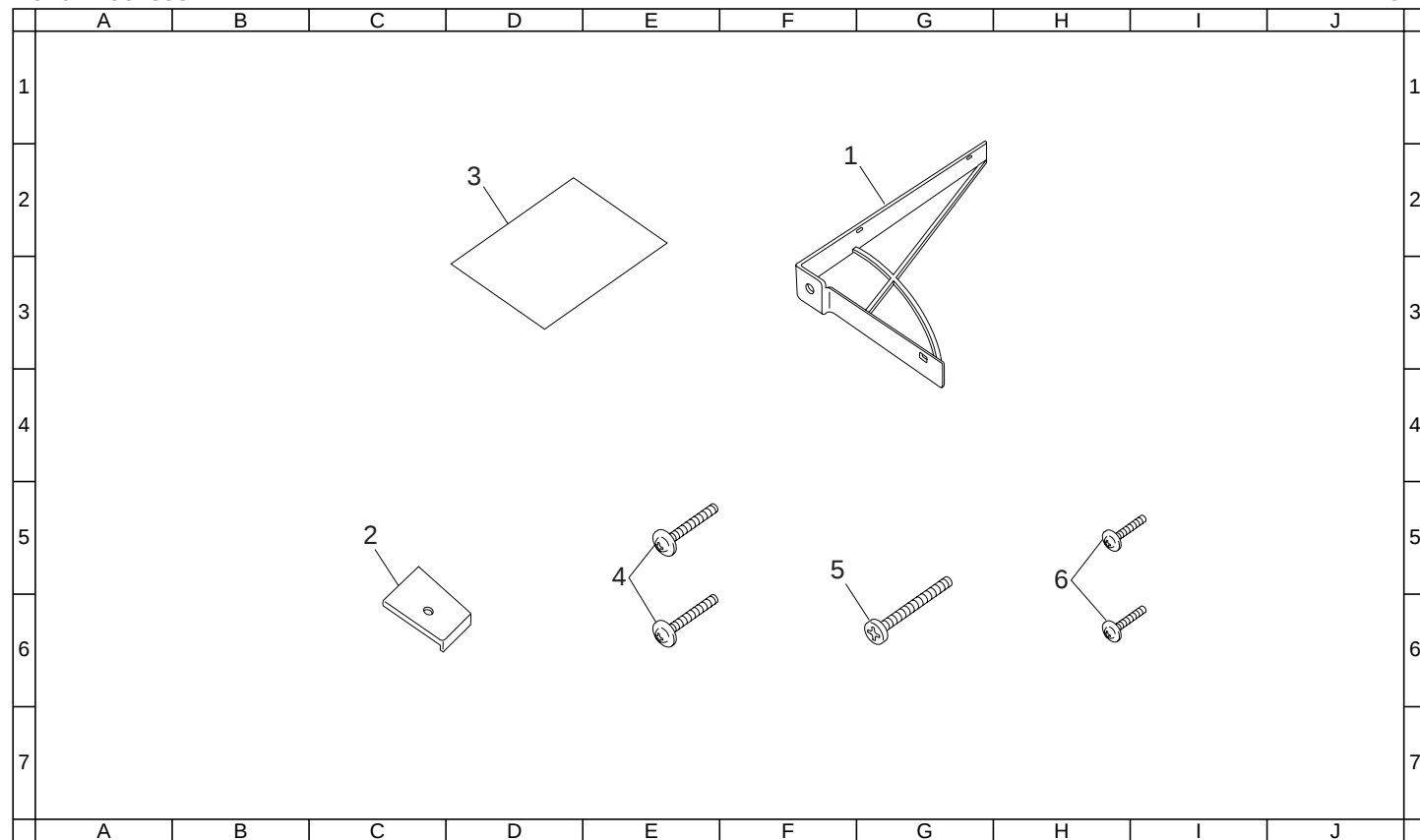


FIG. 5 ACCESSORY

| SP | Ref. No. | Part. No. | Description                  | Quantity<br>USA(120V) |
|----|----------|-----------|------------------------------|-----------------------|
| ●  | 1        | 3AX04060  | MOUNT,SORTER                 | 1                     |
| ●  | 2        | 3AX04090  | COVER,MOUNT                  | 1                     |
| ●  | 3        | 3AX05030  | LABEL,BIN                    | 1                     |
|    | 4        | B4104140  | TRIPLE SCREW M4X14(CHROMIUM) | 2                     |
|    | 5        | B1104250  | BINDING SCREW M4X25          | 1                     |
|    | 6        | B4103100  | TRIPLE SCREW M3X10(CHROMIUM) | 2                     |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the service parts.

## INDEX

## 3AX

| SP | Part. No. | Description                      | Quantity<br>USA<br>(120V) | Fig. No. |
|----|-----------|----------------------------------|---------------------------|----------|
| ●  | 18312270  | GEAR 39,EJECT DRIVE              | 1                         | 3        |
| ●  | 3AX00010  | PULLEY EJECT ASS'Y               | 14                        | 2        |
| ●  | 3AX00020  | PULLEY CONVEYING ASS'Y           | 6                         | 1        |
| ●  | 3AX02030  | REINFORCEMENT,EJECT BIN MIDDLE   | 6                         | 2        |
| ●  | 3AX02040  | UPPER REINFORCEMENT,EJECT BIN    | 1                         | 2        |
| ●  | 3AX02050  | LOWER REINFORCEMENT,EJECT BIN    | 1                         | 2        |
| ●  | 3AX02070  | MOUNT,SOLENOID                   | 1                         | 2        |
| ●  | 3AX02080  | LEVER,OVERFLOW                   | 7                         | 2        |
| ●  | 3AX02090  | CAM,DETECTION SWITCH             | 7                         | 2        |
| ●  | 3AX02100  | SHAFT,VERTICAL CONVEYING FULCRUM | 1                         | 1        |
| ●  | 3AX02110  | MOUNT,DETECTION SWITCH           | 1                         | 2        |
| ●  | 3AX02120  | MOUNT,RELEASE SWITCH             | 1                         | 1        |
| ●  | 3AX02130  | PIN,POSITIONING                  | 2                         | 1        |
| ●  | 3AX02140  | MOUNT,LED                        | 1                         | 2        |
| ●  | 3AX04010  | COVER,SIDE                       | 2                         | 1        |
| ●  | 3AX04020  | TOP COVER                        | 1                         | 1        |
| ●  | 3AX04030  | COVER,VERTICAL CONVEYING         | 1                         | 1        |
| ●  | 3AX04040  | BIN,EJECT                        | 7                         | 1        |
| ●  | 3AX04050  | COVER,PHOTO SENSOR               | 1                         | 2        |
| ●  | 3AX04060  | MOUNT,SORTER                     | 1                         | 5        |
| ●  | 3AX04080  | COVER,CORD HOLE                  | 1                         | 1        |
| ●  | 3AX04090  | COVER,MOUNT                      | 1                         | 5        |
| ●  | 3AX05020  | LABEL,JAM                        | 1                         | 1        |
| ●  | 3AX05030  | LABEL,BIN                        | 1                         | 5        |
| ●  | 3AX08010  | GUIDE A,CONVEYING                | 3                         | 3        |
| ●  | 3AX08020  | GUIDE B,CONVEYING                | 4                         | 3        |
| ●  | 3AX08030  | ROLLER A,EJECT                   | 6                         | 3        |
| ●  | 3AX08040  | ROLLER,CONVEYING                 | 3                         | 3        |
| ●  | 3AX08050  | ROLLER B,EJECT                   | 1                         | 3        |
| ●  | 3AX08060  | CLAW,FEED SHIFT                  | 6                         | 3        |
| ●  | 3AX08080  | LOWER GUIDE,ADMISSION            | 1                         | 1        |
| ●  | 3AX08090  | UPPER GUIDE,ADMISSION            | 1                         | 1        |
| ●  | 3AX08100  | SHAFT,ADMISSION GUIDE            | 1                         | 1        |
| ●  | 3AX08110  | LEVER,ADMISSION SOLENOID         | 1                         | 1        |
| ●  | 3AX08120  | SPRING,SOLENOID                  | 6                         | 2        |
| ●  | 3AX08130  | GUIDE,EJECT                      | 7                         | 2        |
| ●  | 3AX22020  | MOUNT,MOTOR                      | 1                         | 2        |
| ●  | 3AX22030  | JOINT,TORQUE LIMITER             | 1                         | 3        |
| ●  | 3AX22050  | BELT P2M160                      | 1                         | 3        |
| ●  | 3AX22060  | PULLEY 39,DRIVE                  | 1                         | 3        |

| SP | Part. No. | Description                     | Quantity<br>USA<br>(120V) | Fig. No. |
|----|-----------|---------------------------------|---------------------------|----------|
| ●  | 3AX22070  | TORQUE LIMITER 1000             | 1                         | 3        |
| ●  | 3AX22080  | GEAR 39/25                      | 1                         | 3        |
| ●  | 3AX22090  | GEAR 25,DRIVE                   | 10                        | 3        |
| ●  | 3AX26010  | MOUNT,SIGNAL WIRE               | 1                         | 2        |
| ●  | 3AX27010  | WIRE,JUNCTION                   | 1                         | 2        |
| ●  | 3AX27020  | WIRE,MAIN                       | 1                         | 4        |
| ●  | 3AX27030  | SOLENOID,SHIFT                  | 6                         | 2        |
| ●  | 3AX27040  | LOWER JUNCTION WIRING,CONVEYING | 1                         | 4        |
| ●  | 3AX27050  | MOTOR,MAIN                      | 1                         | 2        |
| ●  | 3AX27061  | IC,MAIN PCB(C P U)              | 1                         | 2        |
| ●  | 3AX28010  | BOX PCB                         | 1                         | 2        |
| ●  | 34806140  | STOPPER 4                       | 6                         | 3        |
| ●  | 34806150  | STOPPER 5                       | 37                        | 1,3      |
| ●  | 35327400  | SWITCH,FEED                     | 7                         | 2        |
| ●  | 35927420  | SWITCH,SIZE                     | 1                         | 1        |
| ●  | 63122190  | GEAR 46,DRIVE                   | 3                         | 3        |
| ●  | 63212210  | STATIC ELIMINATOR,EJECT         | 7                         | 2        |
| ●  | 66018180  | GEAR 26,SPIRAL ROLLER           | 3                         | 3        |
| ●  | 68727110  | SWITCH,DUPLEX EJECT             | 1                         | 1        |
| ●  | 72920370  | GEAR 30,FIXING UNIT COUPLER     | 2                         | 3        |
| ●  | 73210450  | BUSH, 6                         | 20                        | 3        |
| ●  | 78728050  | INFRARED RAYS LED PCB           | 1                         | 2        |
| ●  | 78728060  | PHOTO-SENSOR PCB                | 1                         | 2        |
| ●  | B1104250  | BINDING SCREW M4X25             | 1                         | 5        |
| ●  | B4103100  | TRIPLE SCREW M3X10(CHROMIUM)    | 2                         | 5        |
| ●  | B4104140  | TRIPLE SCREW M4X14(CHROMIUM)    | 2                         | 5        |
| ●  | J0150020  | RECEPTACLE,175778-2(AMP)        | 1                         | 4        |
| ●  | J0150030  | RECEPTACLE,175778-3(AMP)        | 7                         | 4        |
| ●  | J0150070  | RECEPTACLE,175778-7(AMP)        | 2                         | 4        |
| ●  | J0150900  | CONTACTOR,175161-1(AMP)         | 37                        | 4        |
| ●  | J0241020  | PLUG SM 2P,SMP-02V-BC           | 8                         | 4        |
| ●  | J0250910  | SOCKET NH,BHF-001T-0.8BS        | 16                        | 4        |
| ●  | J0450030  | PLUG,DF3-3S-2C(HIROSE)          | 2                         | 4        |
| ●  | J0450900  | SOCKET,DF3-2428SC(HIROSE)       | 6                         | 4        |
| ●  | J5003050  | RECEPTACLE,PHNR-05C-H(JST)      | 2                         | 4        |
| ●  | J5016050  | CASE,BU05P-TR-PC-H(JST)         | 1                         | 4        |
| ●  | J5080160  | RECEPTACLE,PHDR-16VS(JST)       | 1                         | 4        |
| ●  | J5080300  | RECEPTACLE,PHDR-30VS(JST)       | 1                         | 4        |
| ●  | J5080900  | SOCKET,BPHD-002T-P0.5(JST)      | 45                        | 4        |
| ●  | M0207000  | BINDING BAND,KB-100-1           | 13                        | 4        |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                     | Quantity<br>USA<br>(120V) | Fig. No. |
|----|-----------|---------------------------------|---------------------------|----------|
|    | M1203490  | STRAIN RELEASE BUSHING,SR-7K-2  | 1                         | 2        |
|    | M2104240  | EDGING,EDS-1208U                | 1                         | 2        |
|    | M2104260  | EDGING,EDS-0607U(KITAGAWA)      | 3                         | 2        |
|    | M2105730  | MINIATURE CLAMP,UAMS-07-0       | 6                         | 2        |
|    | M2107120  | BINDING BAND SG-130             | 3                         | 2        |
|    | M2109210  | LOCKING WIRE SADDLE,LWS-8S-2.5W | 1                         | 2        |
|    | M2607010  | BINDING BAND,PLT1M              | 2                         | 2        |

• Parts with "●" indicates the Service parts.

## CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

| <u>REF.</u> | <u>ITEM #</u> | <u>DESCRIPTION</u>            |
|-------------|---------------|-------------------------------|
| BBA         | B1303040      | BINDING SCREW BVM3X4 (BLACK)  |
| BBB         | B1303050      | BINDING SCREW BVM3X5 (BLACK)  |
| BBE         | B1304060      | BINDING SCREW BVM4X6 (BLACK)  |
| BBG         | B1304100      | BINDING SCREW BVM4X10 (BLACK) |
| BBR         | B1303080      | BINDING SCREW BVM3X8 (BLACK)  |
| BHA         | B3023060      | BINDING TAP TIGHT SCREW M3X6  |
| BHE         | B3023050      | BINDING TAP TIGHT SCREW M3X5  |
| E03         | D1000300      | STOP RING (E-3)               |
| E05         | D1000500      | STOP RING (E-5)               |
| HAD         | B4003050      | TRIPLE SCREW M3X05            |
| HAE         | B4003100      | TRIPLE SCREW M3X10            |
| KAM         | E0020120      | SPRING PIN 2X12               |
| KAQ         | E0020220      | SPRING PIN 2X22               |
| NBB         | C1304000      | NUT NSM4                      |
| WAC         | C2004100      | PLAIN WASHER PWM4             |
| YAA         | E9000080      | PIN SNAP P8                   |

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